

## MARIPOX® 2510

### Epoxy Floor Coating Primer, Solvent free

#### Product description

MARIPOX® 2510 is a transparent, rigid, two component epoxy solvent-free primer / coating mainly used as a primer in floor coating applications. Cures by reaction (cross linking) of the two components.

#### Advantages

- Simple application).
- Excellent anchoring to the surface
- Provides high tensile and impact strength.
- Heat and frost resistant
- Stops the creation of dust.
- Chemical resistant.

#### Uses

The MARIPOX® 2510 is mainly used as a primer for polyurethane and epoxy floor coatings surfaces like:

- Concrete
- Power floated concrete
- Metal (various)
- Asphalt
- Wood, etc.

#### Consumption

200 - 300 gr/m<sup>2</sup> in one layer. This coverage is based on practical application by roller onto a smooth surface in optimum conditions. Factors like surface porosity, temperature, humidity, application method and finish required can alter consumption.

#### Colors\*\*\*

The MARIPOX® 2510 is supplied transparent

#### Technical data\*

PROPERTY	RESULTS	TEST METHOD
Composition	Epoxy resin + Hardener	
Mixing Ratio	A : B = 100 : 50	
Solid Content	100%	Calculated
Adhesion to Concrete	>2 N/mm <sup>2</sup> (concrete failure)	ASTM D 903
Hardness (SHORE D Scale)	40	ASTM D 2240
Resistance to Water Pressure	No Leak (1m water column, 24h)	DIN EN 1928
Application Temperature	12°C to 35°C	Conditions: 20°C, 50% RH
Tack Free Time	3-5 hours	
Light Trafficking	12-24 hours	
Final Curing time	7 days	

#### Chemical properties\*\*

Potassium hydroxide 5%	+	Sodium hydroxide 5%	+
Ammonia 5%	+	Sulfuric acid 5%	+
Hydrochloric acid 5%	+	Sea water	+
Domestic detergents (diluted)	+	Dichlormethane	-
Diesel fuel	+	N-methyl pyrrolidone (brake fluid)	-
{+ Stable, - Not stable, ± Stable for a short period.			

## Application

### Surface Preparation

Careful surface preparation is essential for optimum finish and durability.

The surface needs to be grinded with a stone- or a diamond-grinding machine. The surface needs to be clean, dry and sound, free of any contamination, which may harmfully affect the adhesion of the coating. Maximum moisture content should not exceed 5%. Substrate compressive strength should be at least 25MPa, cohesive bond strength at least 1.5MPa. New concrete structures need to dry for at least 28 days. Old coatings, dirt, fats, oils, organic substances and dust need to be removed by a grinding machine. Possible surface irregularities need to be smoothed. Any loose surface pieces and grinding dust need to be thoroughly removed.

**WARNING:** Do not wash surface with water!

**WARNING:** Do not use a metal-ball blasting machine to grind the surface, because the heavy metal-ball impacts destroy the cohesion of the concrete surface and lower its stability.

### Repair of cracks:

Clean cracks and hairline cracks, of dust, residue or other contamination. Fill all cracks with suitable putty. The next day smoothen the putty surface with a sandpaper or a mechanical grinder.

### Mixing

MARIPOX® 2510 Component A and Component B should be mixed by low speed mechanical stirrer, according to the stipulated mixing ratio, for about 3-5 min.

**ATTENTION:** The mixing of the components has to be effected very thoroughly, especially on the walls and bottom of the pail until the mixture becomes fully homogeneous.

### Priming

Apply the MARIPOX® 2510 A+B mixture by roller or brush, until the surface to be primed, is covered. Sprinkle oven dry silica sand (corn size 0,3-0,5mm) evenly onto the wet primer especially when a self-levelling coating is to follow.

After 18 hours (not later than 24 hours) and while the primer is still a bit soft, apply the epoxy or polyurethane floor coating.

**ATTENTION:** Please ensure consumption within the Pot Life.

**WARNING: Do not apply the MARIPOX® 2510, at ambient and ground temperatures under 10°C.**

**WARNING:** The MARIPOX® 2510 and/or the MARIPOX® SYSTEM is slippery when wet. In order to avoid slipperiness during wet days, sprinkle suitable aggregates onto the still wet coating to create an anti-slip surface. Please contact our R+D Dept. for more details.

For best results, the temperature during application and cure should be between 12°C and 35°C. Low temperatures retard cure while high temperature speed up curing. High humidity may affect the final finish.

### Packaging

MARIPOX® 2510 A+B is supplied in 8+4kg and 4+2kg pails. Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 5°-30°C. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

### Safety measures

MARIPOX® 2510 contains amines. See information supplied by the manufacturer. Please study the Safety Data sheet. PROFESSIONAL USE ONLY.

Our technical advice for use, whether verbal, written or in tests, is given in good faith and reflect the current level of knowledge and experience with our products. When using our products, a detailed object-related and qualified inspection is required in each individual case in order to determine whether the product and /or application technology in question meets the specific requirements and purposes. We are liable only for our products being free from faults; correct application of our products therefore falls entirely within your scope of liability and responsibility. We will, of course, provide products of consistent quality within the scope of our General Conditions of Sale and Delivery. Users are responsible for complying with local legislation and for obtaining any required approvals or authorizations. Values in this technical data sheet are given as examples and may not be regarded as specifications. For product specifications contact our R+D department. The new edition of the technical data sheet supersedes the previous technical information and renders it invalid. It is therefore necessary that you always have to hand the current code of practice.

\* All values represent typical values and are not part of the product specification. \*\* Chemical resistance tests time : 24hours. \*\*\* Colors tend to yellow and fade upon exposure to UV radiation. Nevertheless mechanical properties remain unchanged.